Technical Bulletin

Engineering Properties U.S. and Metric Equivalent

Technical Engineering Properties

Reynobond® Composite Materials consist of a thermoplastic compound core faced with two sheets of aluminum. There are two varieties, a Polyethylene (PE) core and a Fire-Retardant (FR) core.

PROPERTY		UNITS	RB120PE- 3mm	RB160FR – 4mm	Solid Al ⁽¹⁾
THICKNESS		in	0.118	0.157	0.197
		mm	3.0	4.0	5.0
WEIGHT		lb/ft²	0.94	1.55	2.78
		kg/m²	4.59	7.57	13.57
BOND IN- TEGRITY	MIN. BOND STRENGTH ASTM D1781	in-lb/in Nm/m	22.5 100	22.5 100	-
	FLATWISE SHEAR ASTM D1002	lb/in² MPa	1.297 8.94	92.8 6.4	-
ALLOWABLE BENDING STRESS		lb/in²	11,500	11,500	11,500
		MPa	79.3	79-3	79-3
COEFF. OF EXPANSION		in/in/°F	1.31x10 ⁻⁵	1.31x10 ⁻⁵	1.31x10 ⁻⁵
ASTM E228		mm/mm/°C	2.36x10 ⁻⁵	2.36x10 ⁻⁵	2.36x10 ⁻⁵
STIFFNESS (EI)		lb-in²/in	807	1,133	6,434
ASTM D393		MPa-cm⁴/m	9.1x104	1.28x10 ⁴	7.4×10 ⁴
FLEXULAR MODULUS (E)		lb/in²	8.3x10 ⁶	5.9x10 ⁶	10X10 ⁶
ASTM C393		MPa	5.7x10 ⁴	4.14x10 ⁴	6.9 X10 ⁴
MOMENT OF INERTIA (I)		in⁴/in	0.97X10 ⁻⁴	1.89x10 ⁻⁴	6.37x10 ⁻⁴
		cm⁴/m	0.159	0.310	1.042
SECTION MODULUS		in³/in	1.65x10 ⁻³	2.41x10 ⁻³	6.47x10 ⁻³
		cm³/m	1.065	1.555	4.167
TENSILE YIELD		lb/in²	8,300	6,367	19,000
		MPa	57.23	43.90	130.0
FLATWISE TENSILE		lb/in²	1,483	961	-
ASTM C297		MPa	10.22	6.62	
"R" THERMAL RESISTANCE		ft²hr°F/BTU m²K/w	0.034 6.0x10 ⁻³	0.026 4.5x10 ⁻³	-
MAXIMUM WIDTH		in mm	62 1,575	62 1,575	-
MAXIMUM LENGTH		in mm	243 6.172	243 6.172	
FIRE PERFORMANCE ⁽²⁾		ASTM E84 ASTM D635	Class A CC1	Class A CC1	-

⁽¹⁾ Solid aluminium properties are based on alloy 3105-H25

⁽²⁾ For a complete list of Fire Tests and results, contact manufacturer

Information contained herein or related hereto is intended only for evaluation by technically skilled persons, with any use thereof to be at their independent discretion and risk. Such information is believed to be reliable, but Arconic Architectural Products LLC (AAP) shall have no responsibility or liability for results obtained or damages resulting from such use. AAP grants no license under, and shall have no responsibility or liability for infringement of, any patent or other proprietary right. Nothing in this document should be construed as a warranty or guarantee by AAP, and the only applicable warranties will be those set forth in AAP acknowledgement or in any printed warranty documents issued by AAP. The foregoing may be waived or modified only in writing by an AAP officer. For a complete technical overview of all Reynobond® products, visit www.reynobond.com.

Disclaimer

Laws and building and safety codes governing the design and use of AAP's products, and specifically aluminum composite materials, vary widely. It is the responsibility of the owner, the architect, the general contractor, the installer and the fabricator/transformer, consistent with their roles, to determine the appropriate materials for a project in strict conformity to all applicable national, regional and local building codes and regulations. REYNOBOND® FR AND AS3000B HAVE SUCCESSFULLY PASSED US NFPA 285, E84 AND CANADA S134, S102 TESTS AS A PART OF AN ASSEMBLY. ENSURE THE PRODUCT IS USED IN A SYSTEM THAT COMPLIES WITH ALL APPLICABLE REGULATIONS. REYNOBOND® PE IS COMBUSTIBLE; IT COULD CATCH FIRE AND BURN. ANY LABORATORY TESTING INFORMATION PROVIDED BY AAP LLC APPLIES ONLY TO THE PARTICULAR PRODUCT OR ASSEMBLY TESTED AND DOES NOT NECESSARILY REPRESENT HOW PRODUCTS WILL ACTUALLY PERFORM IN USE. REPORTS AND TEST DATA CORRESPONDING TO A PARTICULAR TESTED PRODUCT SAMPLE OR ASSEMBLY ARE NOT A GUARANTEE THAT THE SAME PRODUCT OR ASSEMBLY WOULD ALWAYS ACHIEVE THE SAME TEST RESULT.



50 Industrial Boulevard Eastman, GA 31023-4129 Tel. 800 841 7774 www.reynobond.com EC 99603-011